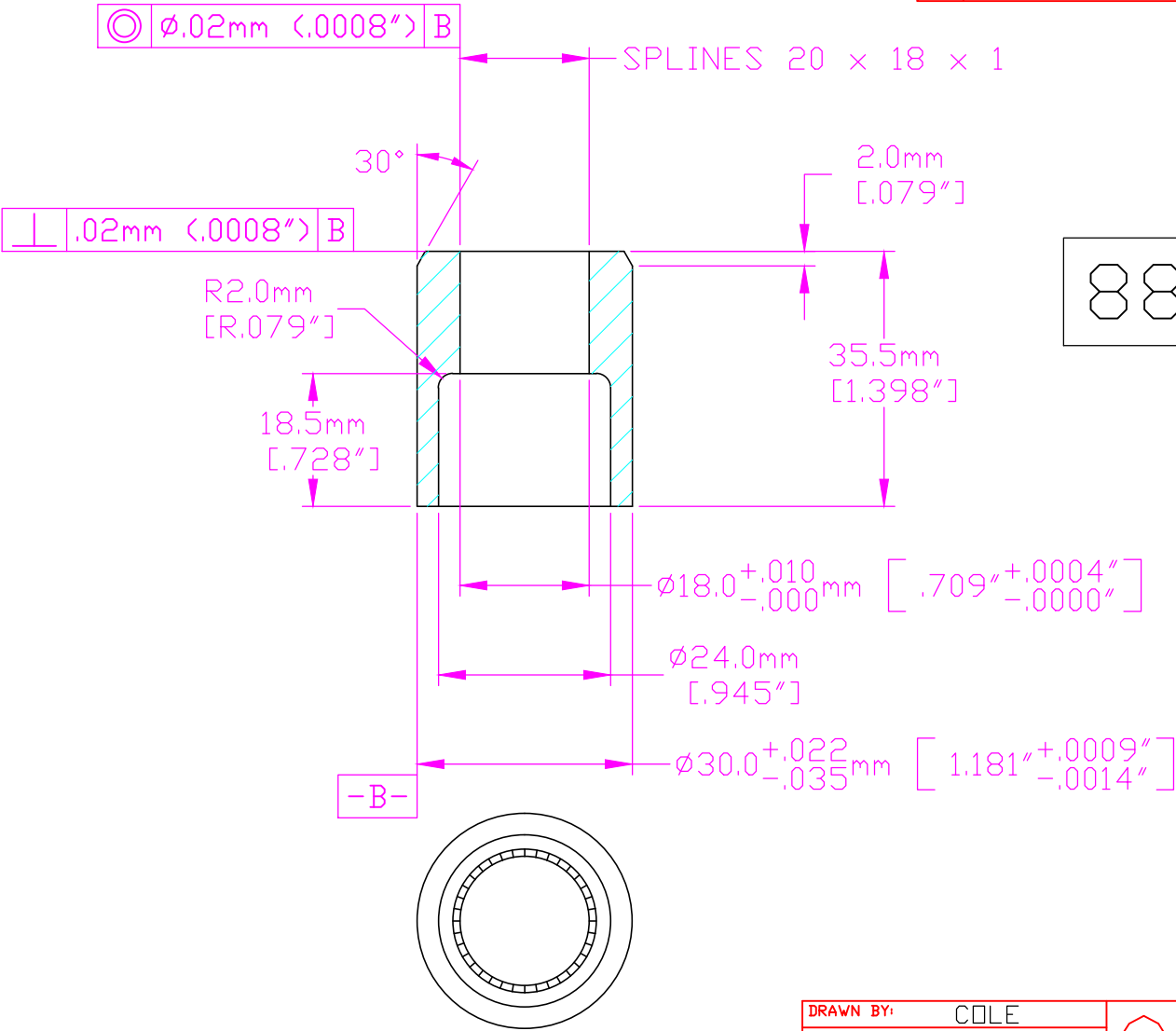


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



8818828000

B

SPLINE DATA	
TYPE	INTERNAL
NO OF TEETH	18 1 MOD
PITCH	
PRESSURE ANGLE	30°
DIAMETER OVER	
.072 PINS	.644"

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PART #	QTY	DESCRIPTION
8818828000	1	BRONZE - Ø1 1/4" x 1 1/2"

USED ON MODEL
ARIEL

DRAWN BY:	COLE
APPROVED	
HEAT TREAT	
FINISH SPEC	ANODIZE BLACK
TOLERANCES ON:	
DECIMALS	XXX ± .010 FRACTIONS ± 1/32
.XX ± .03	ANGLES ± 5°
.X ± .1	
UNLESS OTHERWISE SPECIFIED	
1. BREAK ALL SHARP EDGES	
.015 x 45° PR .015 R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	

<div>RB</div> <div>RED BARN MACHINE</div>		TITLE	
		BAQUE	
DWG NO.	881 8 828 000		RI
SCALE	NTS	DATE	7-15-03
		SHEET	1 of